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03-APR-00



Assistant Commissioner for Patents
Box Patent Application
Washington DC 20231

Enclosed for filing are the following patent application papers:

Docket No.: DP-300512

Inventors : DANE E. CARTER

Title : INTEGRATED BATTERY COVER AND MOVABLE HANDLE

Filing Fee Formula

Basic Fee.....	\$ 690.00
Additional Fees:	
Number of independent claims in excess of 3, times \$78.00	\$ 0.00
Number of claims in excess of 20, times \$18.00.....	\$ 0.00
Multiple dependent claim, add \$260.00	\$ 0.00
Total Filing Fee.....	\$ 690.00

The patent specification DP-300512 entitled INTEGRATED BATTERY COVER AND MOVABLE HANDLE and filed in the Patent and Trademark Office herewith is the patent specification for which the inventor(s) executed the Declaration enclosed herewith.

Please charge the \$ 690.00 filing fee to DELPHI TECHNOLOGIES INC. Deposit Account No. 50-0831.

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Name Brenda D. Chambers

INTEGRATED BATTERY COVER AND MOVABLE HANDLE

TECHNICAL FIELD

The present invention pertains to battery handles that permit a battery to be stackable.

5 BACKGROUND OF THE INVENTION

Present invention pertains to batteries and handles that are used in conjunction with the batteries. Many handle designs attach to a battery case wall. See for example U.S. Patent 5,565,283; see also U.S. Design Patent 299,639 which pertains to a battery cover with a movable handle.

10 Other handles utilized in conjunction with batteries are described in U.S. Patent 5,536,595; 4,857,422; U.S. Patent 4,770,957; U.S. 4,673,625; European Application 297,229 and European Application 324,956.

15 None of the references offer a battery with a handle that allows the battery to be stackable and facilitates the handle to be in a lowered and locked raised position. In addition, the current invention does not require any features to be placed on the ends of the battery case that might interrupt endwall reinforcements.

20 SUMMARY OF THE INVENTION

Described is a battery cover having a movable handle which assists in movement of the battery comprising a molded cover securely attached to the battery; the cover having a slotted space in which the handle snuggly fits during non-use thereof; the handle being comprised of a U shaped configuration wherein the closed end of the U is configured for engagement to assist in moving manually the battery and wherein the end of legs of the U are each

comprised of a generally arcuate member having a step shaped indentation, the handle pivoting about the circular members when moving from a lowered position to a raised position; and a locking member in contact with the generally arcuate member such that when the handle is in the slotted space of the cover
5 the locking member is in contact with a curved portion of the arcuate member and when the handle is in a raised position the step portion of the arcuate member engages the locking member to maintain the handle in a locked raised position.

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BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a view perspective of the battery with a cover and the handle in the lowered position.

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Figure 2 is an exploded view of the battery cover and handle of the present invention.

Figure 3 is taken along lines 3-3 of Figure 1.

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Figure 4 is a Figure 3 with the battery handle in the raised locked position.

DESCRIPTION OF THE PREFERRED EMBODIMENT

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The present invention pertains to a battery cover with a slot for insertion of the battery handle resulting in a generally flat surface. By virtue of the slot in the cover for the handle, the handle when not in use is in a lowered position. Accordingly therefore, the batteries are stackable. Further the handle being a portion of the cover, therefore eliminates any difficulties associated with
30 having handles or attachments to the side of a battery. Accordingly, the configuration for the present invention facilitates appropriate structural enforcement of the battery itself.

Figure 1 shows the battery cover and handle 10 with the handle 12 in the lowered position. As depicted, the battery 13 has side supporting structure 14 on the side thereof with terminals 16 and 18. A venting means 20 is likewise depicted as a portion of the cover.

5 The exploded view of the battery cover 10 shows its component parts, namely the U shaped battery handle 12, the cover 22 and the slot made up of corresponding U shaped configuration 24, 26 and 28. The U shaped handle has legs 12a and 12b with the portion that can be engaged 12c to assist in moving the battery manually. Arcuate end portions 30 and 32 are shown at the
10 end of the legs of the U shaped handle. When the handle is in the lowered position, the components of the handle 12a, 12b and 12c fit respectively into cover slot portions 24, 28 and 26 respectively. The cover 22 fits snuggly in place onto the battery top segment 40 and is aligned therewith. Locking members for the handle 42a and 42b come in direct contact with arcuate
15 members 30 and 32 respectively.

As shown in Figure 3 when the handle is in the lowered position, the arcuate member 30 has a curved portion 50 with a step indentation thereto 52. The locking member 42a as shown in Figure 3 is in the shape of a leaf spring. It is generally formed by a molding process which is embedded in the
20 battery cover 40. It is to be appreciated that the locking members 42a and 42b can take on numerous configurations and need not be a moldable plastic but could be a metallic element as well. All that is required for the invention is that there be the locking member 42 which has the ability to align with step indentation 52 of the arcuate member 32 when the handle is in the raised
25 position as shown in Figure 4.

The arcuate member 30 and 32 are shown generally in Figures 3 and 4 as having a curved surface 50 which can readily rotate about the tip 62 of the locking members 42a or 42b (other side not shown). The arcuate member can likewise take different configurations other than a circular one as shown in
30 Figures 3 and 4. The arcuate member may be elliptical in shape or completely circular in shape or ball shaped and the like.

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- In general the invention can be described as a handle with cylindrical pivots that engage mating hinge or cantilever features in a top cover of a battery. The cylindrical pivots are inserted between the battery covers through an appropriately sized opening in the top cover. The pivots are then
- 5 pressed between cantilever members leading into the hinges on the bottom of the top cover and a raised rib on the lower cover. With the handle in the lowered position, it is recessed into the cover so that it does not extend above the top of the upper cover. When the handle is in the upright position the pivot and hinge features are kept engaged by an indent on the pivot or arcuate member
- 10 that interferes with the raised rib or arcuate member or cantilever member on the lower cover. It is to be appreciated that the handle and cover for the battery may be manufactured of a variety of materials. One type of material is a molded plastic such as polyethylene, polypropylene, and the like with or without supporting glass fibers inserted therein.
- 15 While the forms of the invention herein disclose constitutes presently preferred embodiments, many others are possible. It is not intended here into mention all of the possible equivalent forms or ramifications of the invention. It is understood that the terms used herein are merely descriptive, rather than limiting and that various changes may be made without departing
- 20 from the spirit or scope of the invention.

CLAIMS

1. A battery cover having a moveable handle which assists in movement of the battery comprising:
 - a molded cover securely attached to the battery, the cover having a slotted space in which the handle fits during non-use thereof;
 - 5 the handle being comprised of a U shaped configuration wherein the closed end of the U is configured for engagement to assist in moving manually the battery and wherein the legs of the U are each comprised of a generally arcuate member having a step shaped indentation, the handle pivoting about the arcuate members when moving from a lowered position to a raised position; and
 - 10 a locking member in contact with the generally arcuate member such that when the handle is in the slotted space of the cover the locking member is in contact with a curved portion of the arcuate member and when the handle is in a raised position the step portion of the arcuate member engages the locking member to maintain the handle in a locked raised position.
2. The cover of claim 1 wherein the locking member is a leaf spring secured to the bottom of the cover.
3. The cover of claim 1 wherein the locking member is a portion of a molded plastic member and is comprised of a cantilevered portion which engages the step indentation of the arcuate member.
4. The cover of claim 1 wherein the arcuate member is generally circular in shape.

5. The cover of claim 1 wherein the arcuate member is elliptical in shape.

6. The cover of claim 1 wherein its overall configuration permits the battery to be stackable, one on top of another.

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INTEGRATED BATTERY COVER AND MOVABLE HANDLE**ABSTRACT OF THE DISCLOSURE**

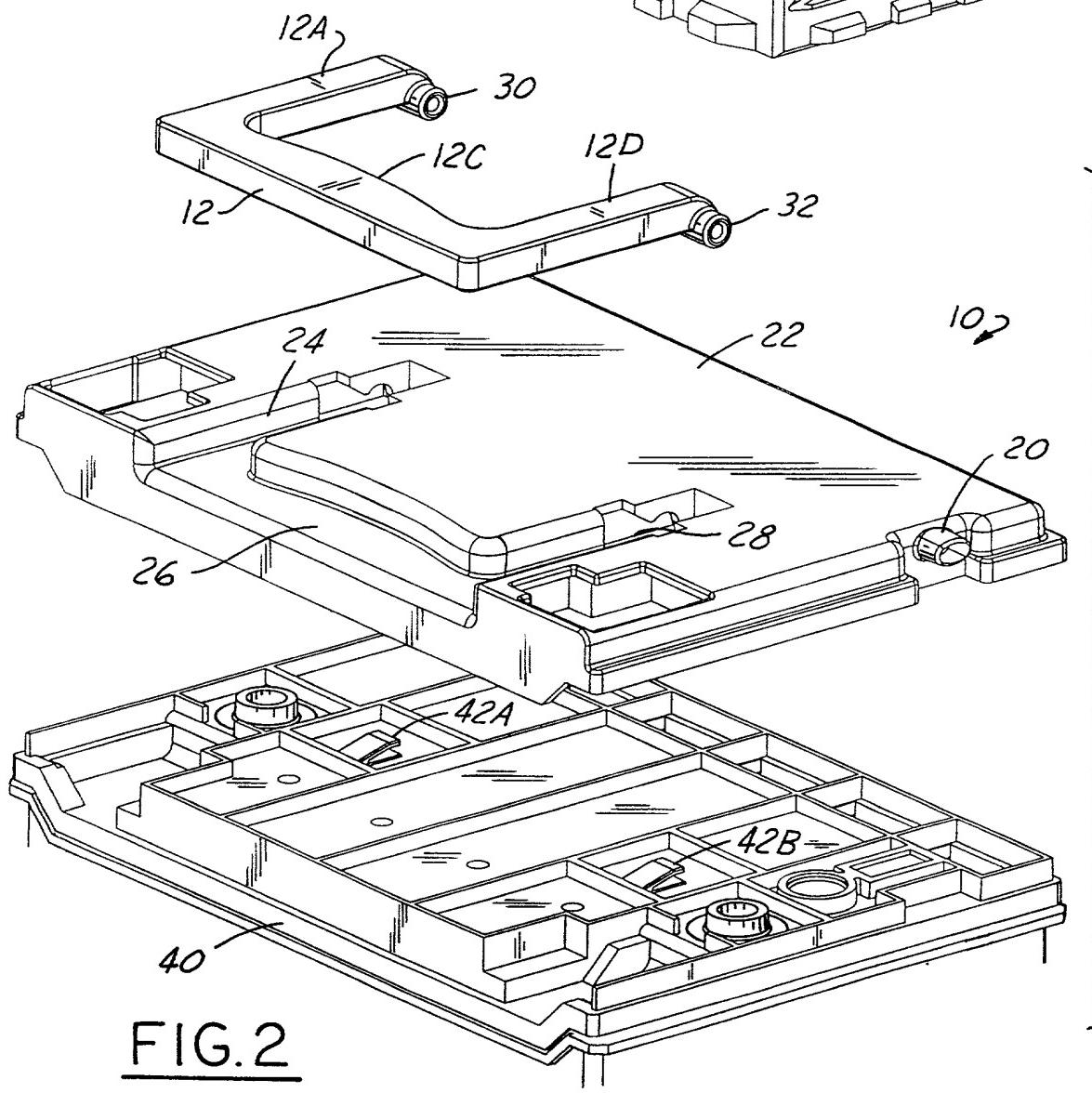
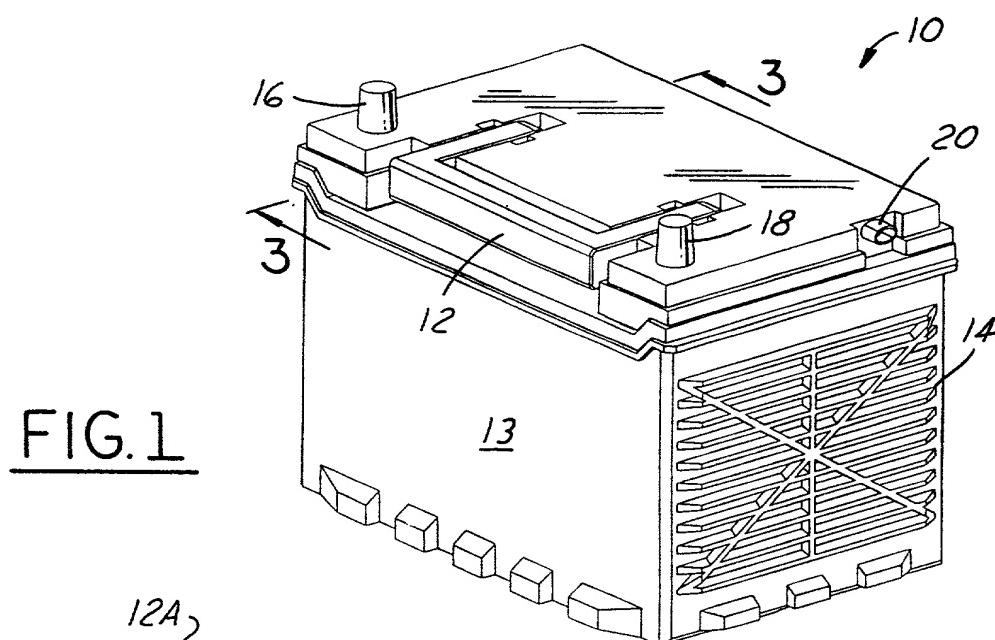
Described is a battery cover having a moveable handle which assists in movement of the battery comprising a molded cover securely attached to the battery; the cover having a slotted space in which the handle snuggly fits

5 during non-use thereof; the handle being comprised of a U shaped configuration wherein the closed end of the U is configured for engagement to assist in moving manually the battery and wherein the legs of the U are each comprised of a generally arcuate member having a step shaped indentation, the handle pivoting about the circular members when moving from a lowered position to a

10 raised position; and a locking member in contact with the generally arcuate member such that when the handle is in the slotted space of the cover the locking member is in contact with a curved portion of the arcuate member and when the handle is in a raised position the step portion of the arcuate member engages the locking member to maintain the handle in a locked raised position.

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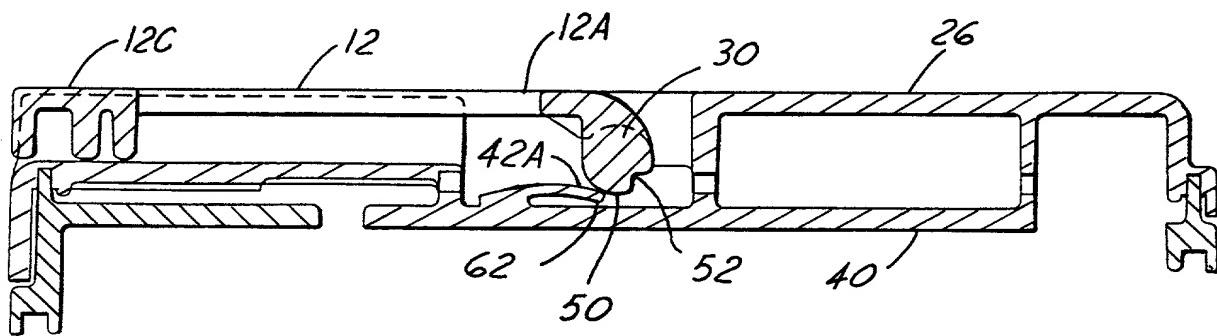


FIG. 3

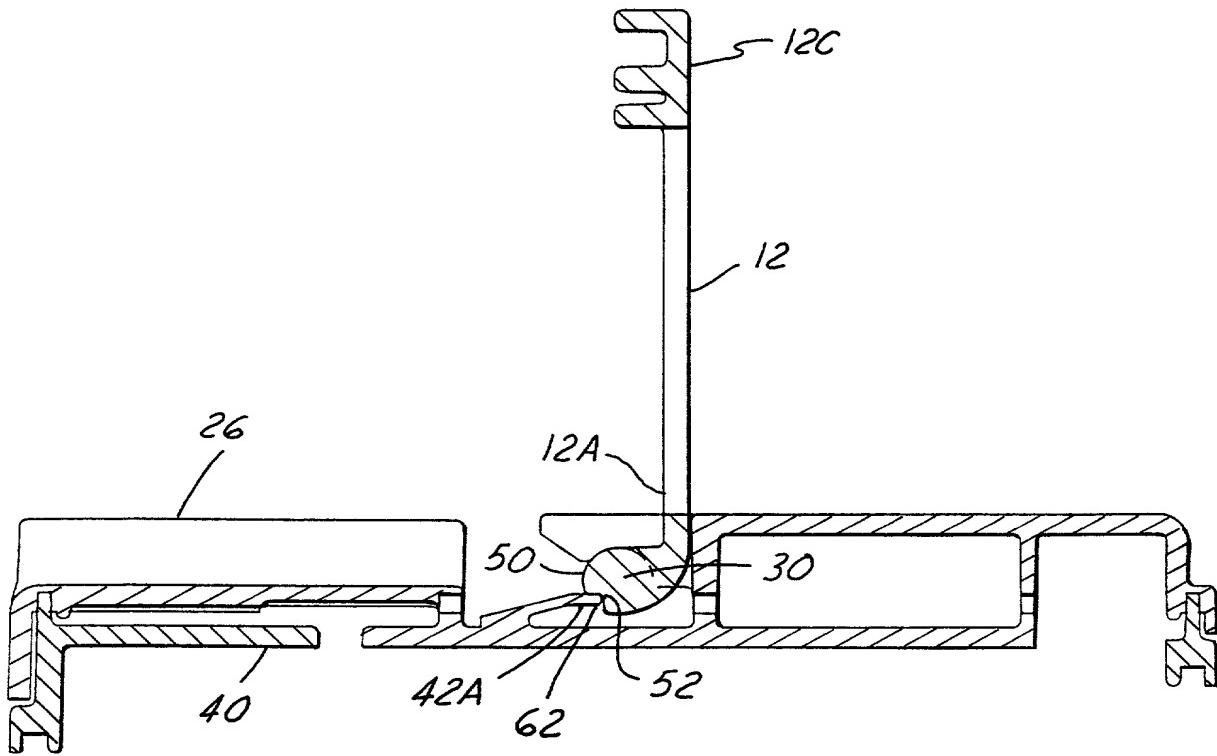


FIG. 4

**DECLARATION
and
DESIGNATION OF CORRESPONDENCE ADDRESS**

As an inventor named below, I hereby declare that:

My residence, post office address and citizenship are stated below next to my name.

I believe I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought in the specification DP-300512 entitled

INTEGRATED BATTERY COVER AND MOVABLE HANDLE

I have reviewed and understand the contents of the above-identified specification including the claims, as amended by any amendment referred to in this Declaration.

I acknowledge my duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as defined in title 37 Code of Federal Regulations, Section 1.56.

I further declare that all statements made above of my own knowledge are true, that all statements made above on information and belief are believed to be true, and that these statements were made with the knowledge that willful false statements and the like are punishable by fine or imprisonment, or both, under title 18 United States Code, Section 1001 and may jeopardize the validity of the application or any patent issuing thereon.

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Name Brenda D. Chambers

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Docket No.: DP-300512

Inventors: DANE E. CARTER

Title: INTEGRATED BATTERY COVER AND MOVABLE HANDLE

**POWER OF ATTORNEY AND
DESIGNATION OF CORRESPONDENCE ADDRESS**

As an officer of Delphi Technologies, Inc., the assignee of this patent application, I hereby appoint the following attorney employed by Delphi to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

MARGARET A. DOBROWITSKY (Reg. No. 36501)

Address all communications to:

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I am authorized to make the above appointment. The assignee's ownership of this patent application is established by the attached assignment documentation, the attached documentation is a true copy of the original documentation, and the original or a true copy of the attached documentation has been or is concurrently being submitted to the Patent and Trademark Office for recording.

By:



Name:

Charles K. Veenstra
Vice President

Date :

3 Apr. 2000